

Work Order ID 78678

\*78678\*

Page 1

January-12-12 10:54:38 AM

Item ID: D206-642-611 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Float Skidtube LH

Start Date: 12/01/2012 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 10/02/2012 Req'd Qty: 1.00 \*1\* Customer:

Reference:

Approvals: Process Plan: M.C.J. Date: 12/01/12 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-642	O								

100 0.00  
 \*100\*  
 DC Memo 0.00  
 Document Control Photocopy bluefile and create labels per PPP D206-642-611 CHG004 8.2/13/16

110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control

B80511

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D36-642 611 PAR #: \_\_\_\_\_ Fault Category: Prod Eng NCR: (Yes) No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/03/06	#100	Parts missing in w/o to II w. R.C. w/o/Bom not created correctly	<u>S</u>	ADD missing parts D3683 -1 B WAS 114903322 m OH +12	<u>A</u> 12/13/06		<u>S</u>	<u>S</u> 12/03/06
			<u>S</u> 12/13/06	MS27039C1-05 OH +12			<u>S</u> 12/13/06	<u>S</u> 12/13/06
				update w/o + Bom.				
				ADD copy of Bom for Reference.				<u>S</u> 12/03/06

NOTE: Date & initial all entries

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Item ID: D206-642-611 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Float Skidtube LH  
 Start Date: 12/01/2012 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 10/02/2012 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-611								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

MF  
12-03-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 1

Work Order ID: 78678

\*78678\*

Parent Item: D206-642-611

\*D206-642-611\*

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev:B05.10.27 Revised pick list KJ/EC

IPP Rev:C 07-12-05 ECN 1080p Rev:L DD verified by:ec

IPP Rev:D 09-01-06 update part list DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149C0363R		Purchased	No			110	Each	3,706.000	6	6			
<b>*NAS1149C0363R*</b>									**				
Washer													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST297			3706					
					114742			3706					
D206-642-641		Manufactured	No			110	Each	0.0000	1	1			
<b>*D206-642-641*</b>									**				
Replacement Skidtube													
D206-651-041		Manufactured	No			110	Each	25.0000	1	1			
<b>*D206-651-041*</b>									**				
206A/B GHW													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					FG120			25					
					76578			25					
D2665-1		Manufactured	No			110	Each	12.0000	2	2			
<b>*D2665-1*</b>									**				
Saddle, LH Fwd Aft Out 206													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST436			12					
					52306			8					
					55017			4					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*78678\***

Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

D2666-1

Manufactured No

110

Each

18.0000

2

2

\*\*

**\*D2666-1\***

Saddle, LH Fwd Aft In 206

Location

Loc Qty

Loc Code

ST426

18

52847

4

55018

6

60296

4

60870

4

Purchased

No

110

Each

162.0000

8

8

\*\*

AN3C41A

**\*AN3C41A\***

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

158

119324

48

119530

60

119673

50

Manufactured

No

110

Each

991.0000

16

\*\*

D2652

**\*D2652\***

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

947

73834

15

73836

36

76132

96

76133

400

77135

400

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,273.000

17

**\*MS21043-3\***

Nut

\*\*

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

662

119901

662

ST301

539

118077

2

118614

441

118686

30

119758

66

AN5C11A

Purchased

No

110

Each

130.0000

4

**\*AN5C11A\***

Bolt

\*\*

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

126

118983

26

119127

50

119328

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78678

**\*78678\***

Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

AN5C32A

Purchased

No

110

Each

93.0000

4

4

**\*AN5C32A\***

\*\*

## Location

## Loc Qty

## Loc Code

FG

4

18918

4

ST339

89

117407

25

117969

14

119035

50

MS21043-5

Purchased

No

110

Each

583.0000

4

4

**\*MS21043-5\***

\*\*

Nut

## Location

## Loc Qty

## Loc Code

FG

20

101418

20

ST300

138

112314

138

ST301

425

116548

100

118159

100

119307

25

119537

200

AN960C516L

NAS1149C0532

Purchased

No

110

Each

0.0000

8

8

**\*AN960C516I \***

WASHER

\*\*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78678

**\*78678\***

Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-7

Manufactured No

110

Each

1,068.000

24

24

\*\*

**\*D3672-7\***

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST060

1068

73488

68

76279

1000

Purchased

No

110

Each

364.0000

12

12

\*\*

AN4C6A

**\*AN4C6A\***

Bolt

## Location

## Loc Qty

## Loc Code

FG

4

103344

4

ST356

360

116704

8

119328

152

119749

200

Purchased

No

110

Each

0.0000

24

24

\*\*

AN960C416L

**\*AN960C416L \***

WASHER

D3672-3

**\*D3672-3\***

Phenolic Washer

Manufactured

No

110

Each

868.0000

24

24

\*\*

## Location

## Loc Qty

## Loc Code

ST060

868

64176

180

73487

188

76278

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 78678

**\*78678\***

Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

S MS21043-4  
Nut  
**\*MS21043-4\***

Purchased No 110 Each 1,038.000 12

\*\*

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST300	470	
118686	470	12
ST301	528	
119309	32	
119546	496	

S AN6C44A  
BOLT  
**\*AN6C44A\***

Purchased No 110 Each 68.0000 2

\*\*

Location	Loc Qty	Loc Code
FG	2	
103964	2	
ST343	66	
119125	21	
120095	20	
120143	25	

S MS21043-6  
NUT  
**\*MS21043-6\***

Purchased No 110 Each 365.0000 2

\*\*

Location	Loc Qty	Loc Code
FG	20	
103693	20	
ST301	345	
112314	135	
117887	10	2
118384	200	

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Work Order ID: 78678

\*78678\*

Parent Item: D206-642-611

\*D206-642-611\*

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C616

Purchased

No

110

Each

20.0000

4

(4)

\*AN960C616\*  
WASHER

NAS11490663R

\*\*

1110139 SD

Location

Loc Qty

Loc Code

FG

20

19185

20

Manufactured

No

110

Each

1,642.000

10

10

D2712

\*D2712\*  
Set Screw

\*\*

SD

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1592

76065

1592

Manufactured

No

110

Each

367.0000

2

2

D2884

\*D2884\*  
Saddle Spacer

\*\*

SD

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

357

76751

357

Manufactured

No

110

Each

358.0000

2

2

D2885

\*D2885\*  
Saddle Spacer

\*\*

12/13/5 SD

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

348

76752

348

2

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78678

**\*78678\***

Parent Item: D206-642-611

**\*D206-642-611\***

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

S AN3C36A  
**\*AN3C36A\***  
BOLT

Purchased No

110 Each 114.0000 9

\*\*

Location	Loc Qty	Loc Code
FG	4	
101261	4	
ST353	110	
116590	0	
119083	2	
119324	92	
<del>119530</del>	16	

MS21250-03004

Purchased No

110 Each 63.0000 6

\*\*

S **\*MS21250-03004\***  
HIGH STEEL BOLT

Location	Loc Qty	Loc Code
ST305	63	
106277	63	

AN960C10L

NAS1149C0332  
R

Purchased No

110 Each 0.0000 18

\*\*

S **\*AN960C10L \***  
washer  
D3672-1  
S **\*D3672-1\***  
Phenolic Washer

Manufactured No

110 Each 990.0000 18

\*\*

Location	Loc Qty	Loc Code
FP001	348	
66821	348	
ST060	642	
72229	142	
76277	500	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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\*78678\*

Parent Item: D206-642-611

\*D206-642-611\*

Parent Item Name: Float Skidtube LH

Start Date: 12/01/2012

Required Date: 10/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3396-3

Manufactured No

110

Each

63.0000

2

2

\*D3396-3\*

Spacer

\*\*

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

53

73349

53

Purchased

No

110

Each

63.0000

1

1

AN5C35A

\*AN5C35A\*

Bolt

\*\*

Location

Loc Qty

Loc Code

ST340

63

108407

13

118451

25

119749

25

Purchased

No

110

Each

167.0000

1

1

AN5C13A

\*AN5C13A\*

BOLT

\*\*

Location

Loc Qty

Loc Code

ST338

167

118983

67

119537

100

Purchased

No

110

Each

99.0000

4

AN5C7A

\*AN5C7A\*

BOLT

\*\*

Location

Loc Qty

Loc Code

FG

2

19185

2

ST337

97

19185

97

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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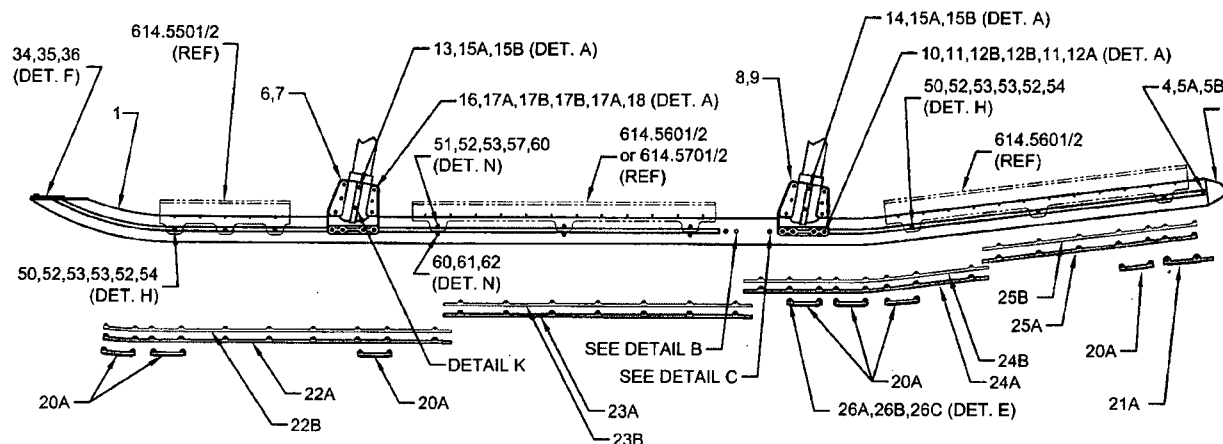
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 78678 H.C.J

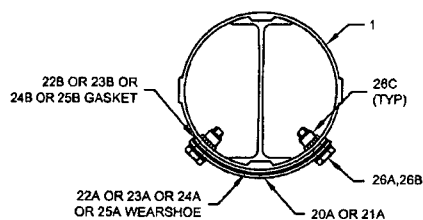
1210112

**206 A/B FLOAT SKID/TUBES (TRI-BAG FLOATS)**

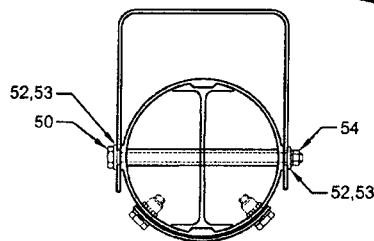
(D206-642-611/-612/-613/-614)



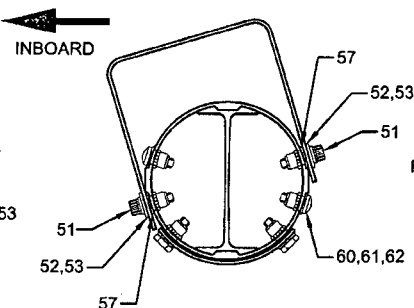
**DETAIL E**



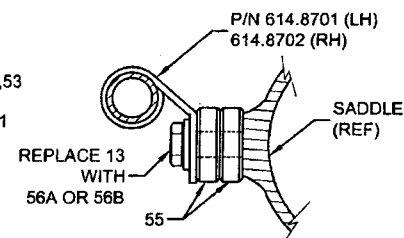
**DETAIL H**



**DETAIL N**



**DETAIL K**



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Revision: 0  
Date: 11.06.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

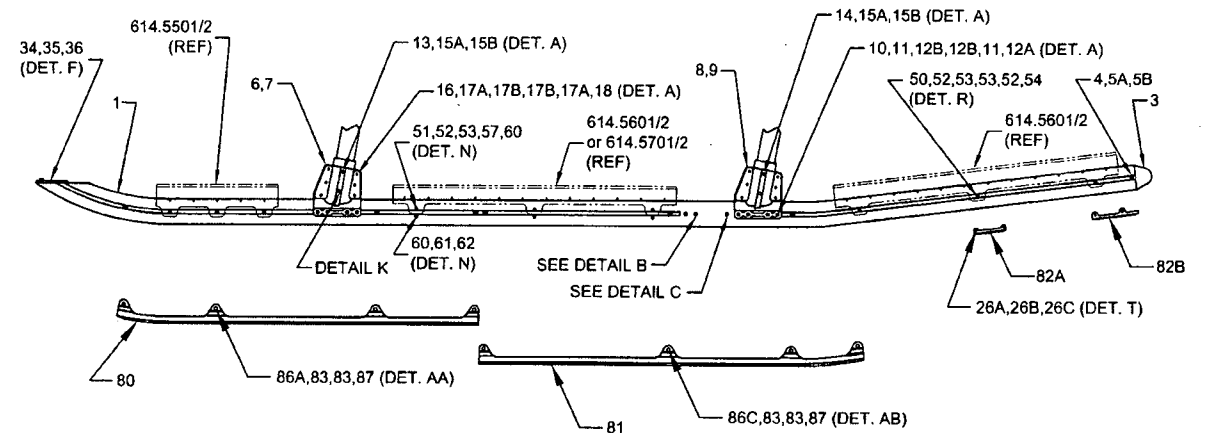


78672

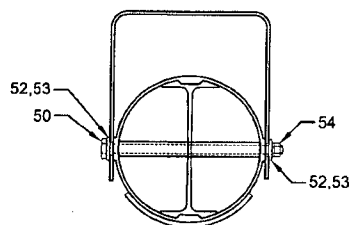
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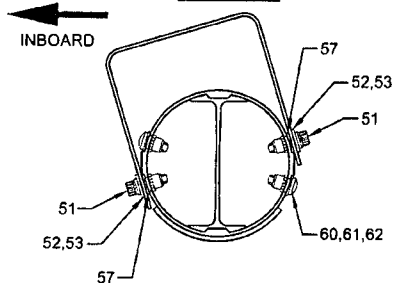
**206 A/B FLOAT SKIDTUBES w/RUN-ON LANDING WEARPLATES (TRI-BAG FLOATS)**  
(D206-642-611/-612/-613/-614)



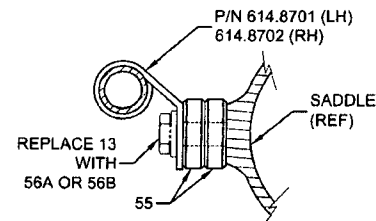
**DETAIL R**  
4 PL



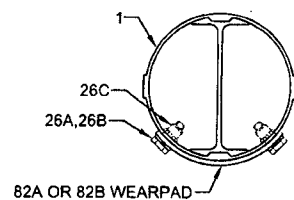
**DETAIL N**



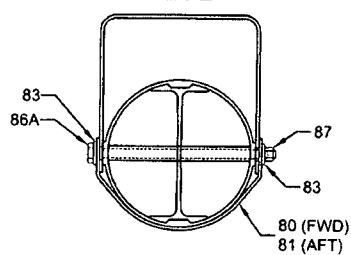
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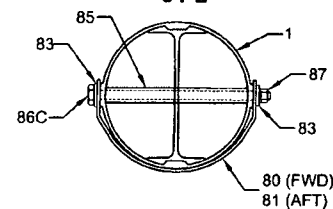
**DETAIL T**



**DETAIL AA**  
2 PL



**DETAIL AB**  
6 PL



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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 4.9 206A/B HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -645	QTY -649	PART NUMBER	DESCRIPTION
	X							D206-642-611	SKIDTUBE INSTALLATION, LH
		X						D206-642-612	SKIDTUBE INSTALLATION, RH
			X					D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X				D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X			D206-642-641	SKIDTUBE
						X		D206-642-645	WEARSHOE KIT (REPLACES -643 KIT)
							X	D206-642-649	RUN-ON LANDING WEARPLATE KIT
	1	1	1	1				D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1			D3288-041	SKIDTUBE ASSEMBLY
3					1			D2646	* AFT CAP <sup>(1)</sup>
4					2			AN3C4A	* BOLT <sup>(1)</sup>
5A					2			NAS1149C0332R	* WASHER <sup>(1)</sup> (OR AN960C10L)
5B					2			D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1		1					D2665-1	SADDLE, FWD OUT, LH
6		1		1				D2665-2	SADDLE, FWD OUT, RH
7	1		1					D2666-1	SADDLE, FWD IN, LH
7		1		1				D2666-2	SADDLE, FWD IN, RH
8	1							D2665-1	SADDLE, AFT OUT, LH
8		1						D2665-2	SADDLE, AFT OUT, RH
8			1					D2667-1	SADDLE, AFT OUT, LH
8				1				D2667-2	SADDLE, AFT OUT RH
9	1							D2666-1	SADDLE, AFT IN, LH
9		1						D2666-2	SADDLE, AFT IN, RH
9			1					D2668-1	SADDLE, AFT IN, LH
9				1				D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8				AN3C41A	BOLT
11	16	16	16	16				D2652	BUSHING
12A	8	8	8	8				MS21043-3	NUT
12B	16	16	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4				AN5C7A	BOLT
14	4	4	4	4				AN5C11A	BOLT
14A	4	4	4	4				AN5C32A	* BOLT <sup>(2)</sup>
14B	4	4	4	4				MS21043-5	* NUT <sup>(2)</sup>
15A	8	8	8	8				NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12				AN4C6A	BOLT
17A	24	24	24	24				NAS1149C0432R	WASHER (OR AN960C416L)
17B	24	24	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
18	12	12	12	12				MS21043-4	NUT
20A					7	7		D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A					1	1		D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A					1	1		D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B					1	1		D3536-15	* GASKET <sup>(1)</sup>
23A					1	1		D3535-21	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-21)
23B					1	1		D3536-21	* GASKET <sup>(1)</sup>
24A					1	1		D3535-41	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-3)
24B					1	1		D3536-41	* GASKET <sup>(1)</sup>
25A					1	1		D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B					1	1		D3536-35	* GASKET <sup>(1)</sup>
26A					64	64	8	AN3C4A	* BOLT <sup>(1)</sup>
26B					64	64	8	NAS1149C0332R	* WASHER <sup>(1)</sup> (OR AN960C10L)
26C					64		8	ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2				AN6C44A	BOLT
29A	2	2	2	2				MS21043-6	NUT
29B	4	4	4	4				NAS1149C0663R	WASHER (OR AN960C616)
34					1			AN4C5A	BOLT
35					1			NAS1149C0463R	WASHER (OR AN960C416)
36					1			D3413-1	RING
37	10	10	5	5				D2712	SET SCREW
38	2	2	2	2				D2884	SADDLE SPACER
39	2	2	2	2				D2885	SADDLE SPACER

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ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -645	QTY -649	PART NUMBER	DESCRIPTION
50	6	6	6	6				AN3C36A	BOLT
51	6	6	6	6				MS21250-03004	HIGH STRENGTH STEEL BOLT
52	18	18	18	18				NAS1149C0332R	WASHER (OR AN960C10L)
53	18	18	18	18				D3672-1	WASHER (REPLACES NAS1515H3L)
54	9	9	9	9				MS21043-3	NUT
55	2	2	2	2				D3396-3	SPACER
56A	1	1	1	1				AN5C35A	BOLT
56B	1	1	1	1				AN5C13A	BOLT
57	6	6	6	6				NAS1149D0363J	WASHER (OR AN960JD10)
60	12	12	12	12				D3683-1	* INSERT <sup>(1)</sup>
61	12	12	12	12				NAS1149C0332R	* WASHER <sup>(1)</sup> (OR AN960C10L)
62	12	12	12	12				MS27039C1-05	* SCREW <sup>(1)</sup> (or AN3C3A BOLT)
80							1	D4370-041	FWD WEARPLATE ASSY
81							1	D4370-043	AFT WEARPLATE ASSY
82A							1	D4383-1	WEARPAD
82B							1	D4383-3	WEARPAD
83							16	D3873-3	BUSHING
85							6	D3275-1	SPACER
86A							2	AN3-37A	BOLT
86C							6	AN3-36A	BOLT
87							8	MS21043-3	NUT

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D3288-041 ASSEMBLY ABOVE

<sup>(2)</sup> MAY BE REQUIRED ON -613/-614 INSTALLATIONS OR DART CROSSTUBES

<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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